Work Ord		3140		*103	3140*							Page	1
Item ID: Revision ID:	D3913-041	· <del>*                                </del>		Accept	*N900	<b>040</b>	100	)*	Setup	Start	*N!	S1*	
Item Name:	Long Basket E	Base Assemby, 350								Stop	*N:	S2*	
Start Date:	6/14/13	Start Qty: 1.00	*1*		Cust Item I	D:							
Required Date:	: 6/28/13	Req'd Qty: 1.00	*1*		Customer:								
Reference:							_		Run	Start	-1. B - 0.1		
Approvals:	Process Pla	ın: <u>\</u>		Tooling: _	D2	ite:			Kuii		*N	R1*	
	QC:		Date:	SPC (Y/N):	Da	ate:				Stop	*N	R2*	
Sequence ID/ Work Center I	<b>D</b>	Operation Description		Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accep Qty	t Rej		Reject Number	Insp. Stamp	
Draw Nbr	Rev	ision Nbr											
D3913	В												
D4020	A		·									<u>.</u>	
100			rod Batch: <b>B1238</b>	0.00								_	
*100* Large Fab		Large Fab  Memo		0.00				60		<u>/3</u> -	8-2	/	
Large Fab			ribs , weld as per dwg D before welding mesh***				•						
				weld all mesh on basket as trim to clear fasteners hole									
			ge (3) and Mounting brac to locate hinge and brack										
. •		4- Weld D4	672-1 blanking plates as	per dwg									

0.00

0.00

13-08-31

QC9- Inspect visual per QSI004- Fusion Welds

Memo

110

\*11**0**\*

Quality Control

DQA:		Date:									TO AC
QA Closed:		Date:		WORK ORDER N	NON-C	ONFO	RMANCE / UPDATE		ork Order u	ndate only	AEROSPACE
						Ī	. <u>.</u> .		•	,	
Work Ord	er:			DISPOSITION			AGA	AINST DE	PARTMENT	/PROCESS	
				Rewoi	rk		Skid-tube Cross	stube		Water Jet	Engineering
Part I	No			Scra	ap 🗌		Machining Sma	ll Fab	Pro	d. Eng. Coor.	Quality
				Use-as-		Thern	noforming Fini	ishing	Rec/Sto	re/Packaging	Other
NCR I	No			Suspected Unapprove	ed		Large Fab Comp	osite	]	Supplier	
Root				l Description of work order upo	date	<u>I</u> Initial	Action		Sign &		
Cause	Date	Step	Qty	or non-conformance	i	nief Eng	Description		Date	Verification	QC Inspector
Design		,		<u>.</u>			'	-			
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Equip/Tooling			1								
Handling/Pre											
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	Bendin	_		Bend		┥ `	rogram		Outside Dim		Pressure/Forced
·	$\vdash$	Not Conce	ntric	BOM/Route		Grain			Over/Under	·	Set-up
	Cracks			Broken/Damage/Defect	t	Hardwa			Part Incorre	- · · · · · · · · · · · · · · · · · · ·	Temperature/Cure
		Kink/Ripple	e/Wave	Burrs		<b>1</b>	on Incomplete/Unqualified	d L	Part Lost/Mi	ssing	Weld
	Cuffs			Contamination		4	ions Incomplete/Unclear		Part Moved		Wrong Stock Pulled
	Crushii			Countersink		┥ -	ned/off center	<u> </u>	Positioned V		ا ا
	Heat T			Cut Too Short		Mislabe			Power Loss/	Surge	Other
	<b>—</b>	tion Strip in	Tube	Drawing		Misread	i				
	_	Chatter		Drill Holes		Off-set					
	_	g Sequence		Finish		4	Calibration				
	l IWave/	Twist in Tul	be	Fit/Function		10ut of 9	Sequence				i

H:/FORMS/Quality Assurance\approved QA/NCRWO RevH

Work Order ID 103140 \*103140\* Page 2 June-14-13 11:05:03 AM Accept \*N900040100\* Setup Start Item ID: D3913-041 **Revision ID:** Stop Long Basket Base Assemby, 350 Item Name: Start Qty: 1.00 Start Date: 6/14/13 **Cust Item ID:** Req'd Qty: 1.00 Required Date: 6/28/13 Customer: Reference: Run Tooling: Process Plan: Date: \_\_\_\_\_ Date: \_\_\_\_ Approvals: Stop Date: \_\_\_\_\_ **SPC (Y/N):** QC: Date: Reject Reject Sequence ID/ Operation Set Up/ Tool 1D Tool # Plan Accept Insp. Qty Qty Number Stamp Code Work Center ID Description Run Hours OC5- Inspect part completeness to step on W/O 0.00 120 \*120\* 0.00 QC Memo Quality Control Pressure Wash per QSI005 4.3 0.00 125 1X\$ M- 13/08/22 \*125\* 0.00

HandFinish

Hand Finishing

Memo

DQA:			Date:										`	TO AC
						<b>WORK ORDER NON-</b>	-CC	ONFO	RMANCE / UPDATE					AFROSPACE
QA Closed:			Date:			•				W	ork Order uj	odate only		
Work Orde	or.					DISPOSITION			AGAINST	DE	PARTMENT	/PROCESS		
Work Orde						Rework	1		Skid-tube Crosstube	. [	1	Water Jet	_	Engineering
Part N	۱o.					Scrap			Machining Small Fab	-	Pro	d. Eng. Coor.	┪	Quality
	_				_	Use-as-is	1		noforming Finishing	-	-	re/Packaging	┪	Other
NCR N	No				_	Suspected Unapproved	1		Large Fab Composite	· }	]	Supplier		
Root					Desci	iption of work order update		nitial	Action		Sign &			
Cause		Date	Step	Qty		or non-conformance	Ch	ief Eng	Description		Date	Verification	۱	QC Inspector
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Operator	$\vdash$													
Offset/Setup							1							
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Landi	ng Ge	ar				General		_	<del>-</del> "		_	_		
	В	ending				Bend		Folio/F	Program		Outside Dim	ensions [		Pressure/Forced
'e	C	entre No	t Concer	ntric		BOM/Route		Grain			Over/Under	tolerance		Set-up
· 94						Broken/Damage/Defect		Hardwa	are		Part Incorre	ct [		Temperature/Cure
<b>∠</b> 2 \.	Crimp/Kink/Ripple/Wave					Burrs		Inspect	ion Incomplete/Unqualified		Part Lost/Mi	ssing	,	Weld
, T	Cuffs					Contamination		Instruct	tions Incomplete/Unclear		Part Moved			Wrong Stock Pulled
	C	rushing				Countersink		Misalig	gned/off center		Positioned V			
	Н	eat Trea	t			Cut Too Short		Mislabe	eled -		Power Loss/	Surge	Ī	Other
	]In	spection	Strip in	Tube		Drawing		Misrea	d					
	∐ v	larks/Ch	atter			Drill Holes		Off-set						
	T(	urning Se	equence			Finish		Out of	Calibration					
<u>.</u> .	V	/ave/Tw	ist in Tub	oe		Fit/Function		Out of :	Sequence					

H:/FORMS/Quality Assurance\approved QA/NCRWO RevH

Work Orde		3140		*103	140*							Page 3
Item ID: Revision ID: Item Name:	D3913-041	Base Assemby, 350		Accept	*N9000	<b>040</b>	100	)*	Setup	Start Stop	*NS	
Start Date: Required Date: Reference:	6/14/13	Start Qty: 1.00 Req'd Qty: 1.00	*1* *1*		Cust Item II Customer:	D:						
Approvals:	Process Pla	an:	_	Tooling: SPC (Y/N):	<del></del>	te:			Run	Start Stop	*NF	₹1* ₹2*
Sequence ID/ Work Center II 130 *130* Powdercoat Powder Coating		CORT  IST COAT  START TIM  OVEN TEM  FINISH TIM  **********  2ND COAT  START TIM  OVEN TEM	es and mask only interior of the second seco	Set Up/ Run Hours 0.00  0.00  of hinge (3) prior to powder	Tool ID	Tool#	Code	Accep Qty	Qt	y I	Reject Number	Insp. Stamp
140 *1 <i>4</i> <b>೧</b> *		QC3- Inspect Part Finis	h	0.00				_	\$_	13.	8-X	
QC		Memo		0.00					7			

Quality Control

DQA:		Da1	:e:		—										
QA Closed:		Dat	·e:		WORK ORDER NON	-C(	ONFO	RMANCE / U		Work Orde	r update only	$\neg$	AEROSPACE		
					DISCOSITION		<u> </u>				,				
Work Orde	er:				DISPOSITION				AGAINST	JEPAKTIVII	ENT/PROCESS				
	<del></del>				Rework			Skid-tube	Crosstube		Water Jet		Engineering		
Part N	No.				Scrap			Machining	Small Fab		Prod. Eng. Coor.		Quality		
					Use-as-is		Thern	noforming	Finishing	Rec/	Store/Packaging		Other		
NCR I	۷o				Suspected Unapproved	]		Large Fab	Composite		Supplier				
	1	1		I Dana	nintian africal and an undate		  :-:-	Cina	<u> </u>	ſ					
Root	0-4		_	- 1	cription of work order update		Initial		ion	Sign 8	ł .		06 In an		
Cause	Dat	e Ste	p Qt	y	or non-conformance	Cr	nief Eng	Desci	ription	Date	· Verification	1	QC Inspector		
Design Doc/Data	<del></del>	ļ													
Equip/Tooling		1													
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	Crack	s			Broken/Damage/Defect		Hardwa	re		Part Inco	orrect	Te	emperature/Cure		
	Crimp/Kink/Ripple/Wave				Burrs		Inspect	ion Incomplete/Ur	nqualified	Part Los	t/Missing	]w	/eld		
4	Cuffs				Contamination		Instruct	ions Incomplete/U	Jnclear	Part Mo	ved	\w	rong Stock Pulled		
	· Crush	ing			Countersink		Misalig	ned/off center		Position	ed Wrong				
	Heat	Treat			Cut Too Short		Mislabe	eled	L	Power L	oss/Surge	0	ther		
	Inspe	ction Strip	in Tube	·	Drawing		Misread	d .							
	<b>⊢</b>	s/Chatter			Drill Holes		Off-set					-			
	${oxdotag}$	ng Sequer			Finish		4	Calibration							
	l  Wave	/Twist in	Tube		Fit/Function	1	Out of 9	Sequence							

Packaging

Packaging

Memo

DQA:		_ Date:														
QA Closed:		Date:			WORK ORDER NON-	-C(	ONFO	RMANCE / UPDATE	w	ork Order up	odate only	AEROSPACE	 			
					DISPOSITION			AGAINS		PARTMENT	<del></del>	4.				
Work Orde	er:					,			Г	7			i			
Part N	lo				Rework Scrap			Skid-tube Crosstub Machining Small Fal	_	Dro	Water Jet	Engineering				
raiti		<u> </u>			Use-as-is		•	noforming Finishin	_	4	d. Eng. Coor. re/Packaging	Quality Other				
NCR N	Jn.				Suspected Unapproved		men	Large Fab Composite	_	I Kec/Sioi	Supplier					
110111					Suspected Onapproved			composite		_	20ppilei [					
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	Cracks				Broken/Damage/Defect		Hardwa	re		Part Incorred	it	Temperature/Cure	ļ			
	Crimp/Ki	nk/Ripple	:/Wave		Burrs		Inspecti	ion Incomplete/Unqualified		Part Lost/Mi	ssing	Weld				
	Cuffs				Contamination	-	4	ions Incomplete/Unclear		Part Moved		Wrong Stock Pulled				
	Crushing				Countersink		Misalig	ned/off center		Positioned V	/rong	_				
	Heat Tre	at			Cut Too Short		Mislabe	eled		Power Loss/	Surge	Other				
	Inspection	n Strip in	Tube		Drawing		Misread	d				····				
	Marks/C	hatter			Drill Holes		Off-set									
	Turning :	Sequence			Finish	Calibration										
	Wave/Tv	vist in Tub	oe e		Fit/Function		Out of 9	Sequence				<del></del>				

Work Ord June-14-13 11:		)3140		*103	3140*			· _ <b>-</b>				Page 5
Item ID: Revision ID: Item Name:	D3913-041 Long Basket	Base Assemby, 350		Accept	*N900	<b>040</b>	1በር	)*	Setup	Start Stop		S1* S2*
Start Date: Required Date: Reference:	6/14/13 : 6/28/13	Start Qty: 1.00 Req'd Qty: 1.00	*1* *1*		Cust Item I Customer:	D:				<b>6</b> 1. 4		
Approvals:	Process P		Date:	Tooling: SPC (Y/N):		ite:	- 		Run	Start Stop		R1* R2*
Sequence ID/ Work Center I 180 *180* QC Quality Control	D	Operation Description QC21- Final Inspection	Work Order Release	Set Up/ Run Hours 0.00	Tool ID	Tool #	Plan Code	Accep Qty	ot Ro Q	-	Reject Number	Insp. Stamp

A13-08-24

DQA:		_ Date:				TOACT						
QA Closed:		Date:			WORK ORDER NON	-C(	ONFO	RMANCE / UI		Vork Order u	odate only   [	AEROSPACE
	-			• ;	DISPOSITION				•		•	
Work Orde	er:				DISPOSITION				AGAINSI L	EPARTMENT	/PROCESS	
					Rework			Skid-tube	Crosstube		Water Jet	Engineering
Part N	No				Scrap			Machining	Small Fab	Pro	d. Eng. Coor.	Quality
					Use-as-is		Thern	noforming	Finishing	Rec/Sto	re/Packaging	Other
NCR I	No				Suspected Unapproved	]		Large Fab	Composite		Supplier	
Root		T	<u>.</u>	Desc	ription of work order update		Initial	Act	ion	Sign &		
Cause	Date	Step	Qty		or non-conformance	1	ief Eng	1	ription	Date	Verification	QC Inspector
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	Bending				Bend		Folio/P	rogram .		Outside Dim	ensions	Pressure/Forced
	Centre N	ot Concer	ntric		BOM/Route		Grain		-	Over/Under	tolerance	Set-up
	Cracks				Broken/Damage/Defect		Hardwa	re		Part Incorre	ct	Temperature/Cure
	Crimp/Kink/Ripple/Wave				Burrs		Inspecti	on Incomplete/Un	nqualified	Part Lost/Mi	ssing	Weld
	Cuffs			L	Contamination		Instruct	ions Incomplete/L	Jnclear	Part Moved		Wrong Stock Pulled
	Crushing				Countersink		Misalig	ned/off center		Positioned V	Vrong	
	Heat Tre	at			Cut Too Short		Mislabe	led		Power Loss/	Surge	Other
		n Strip in	Tube		Drawing	L	Misread	1		<del></del>	-	
	Marks/Cl	natter			Drill Holes		Off-set					
		equence			Finish		Out of 0	Calibration				
	Wave/Tv	vist in Tub	e		Fit/Function		Out of S	Sequence				

**Picklist Print** 

June-14-13 11:05:01 AM

Work Order ID:

103140

Parent Item:

D3913-041

Parent Item Name:

Long Basket Base Assemby, 350

Start Date: 6/14/13

Required Date: 6/28/13

Page 1

Start Qty: 1.00

Required Qty: 1.00

Comments:

IPP Rev:A new issue DD 10.03.19 verified by:EC

IPP Rev:B chg qty's DD 10.04.12

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN3-10A Bolt		Purchased	No	<del></del>		150	Each	530.0000	6	6	•	Z	
				<b>Location</b>		Loc Oty	<u>La</u>	c Code					
				ST351		4							
				124	1221	3							
				124	1858	1							
				ST512		26							
				122	2800	26							
				ST513		500			-				
				ml	25709	500			120	570)			_
AN960JD8 Washer	NAS1149DN832J	Purchased	No			150	Each	0.0000	2	2	12622	L/	9
D2581 Mounting Bracket		Manufactured	No			100	Each	36.0000	2	2		13-8	8-21
•				<u>Location</u>		Loc Qty	<u>ا ا</u>	oc Code					
				WA004		36	BIOC	<del>9-</del>					
					1383	18	0.0			5			
					766	2	B103	100	<u>—(4</u>				
				813	253 506	2							
					230	3							
					452	2							
					706	2							_
				99	837	6						/	
D2931 Bumper	•	Manufactured	No			150	Each	2,176.000	0 2	2	· · · · · · · · · · · · · · · · · · ·	<u> </u>	
·				Location		Loc Qty	<u>L</u>	oc Code					
				GA		178				<del>, , ,</del> .			
				46	064	178			4	606	7		
				ST021		1998				<i>'</i>			
				86	435	1998							

DQA:			Date:			WORK ORDER NON		<b>TDART</b>						
QA Closed:			Date:			WORK ORDER NON-		JNFU	KIVIAINCE / U		Wor	k Order up	odate only	AEROSPACE
Work Orde	or.					DISPOSITION				AGAINST	DEPA	ARTMENT	/PROCESS	
Part N	No				i	Rework Scrap Use-as-is Suspected Unapproved			Skid-tube Machining noforming Large Fab	Crosstube Small Fab Finishing Composite			Water Jet d. Eng. Coor. e/Packaging Supplier	Engineering Quality Other
Dood		]			Doss	sintian of work and ar undata		nitial	Λ.	tion		Sign 9	•	
Root Cause		Date	Step	Qty	Desci	ription of work order update or non-conformance	ı	nitiai iief Eng		ription		Sign & Date	Verification	QC Inspector
Design Doc/Data Equip/Tooling Handling/Pre Material Operator Offset/Setup Process Supplier Training Transport Unapproved							FAULT CATEGORY							
Landi	ng Gea	r				General -		•		•				_
	Bending Centre Not Concentric Cracks Crimp/Kink/Ripple/Wave Cuffs Crushing Heat Treat Inspection Strip in Tube Marks/Chatter Turning Sequence Wave/Twist in Tube					Bend BOM/Route Broken/Damage/Defect Burrs Contamination Countersink Cut Too Short Drawing Drill Holes Finish		Grain Hardwa Inspecti Instruct Misalig Mislabe Misread Off-set	on Incomplete/U ions Incomplete/ ned/off center led	· ·	P P P	Outside Dimi Over/Under Part Incorrect Part Lost/Mi Part Moved Positioned Wi Power Loss/S	tolerance et ssing Vrong	Pressure/Forced Set-up Temperature/Cure Weld Wrong Stock Pulled Other
	[ ]wa	eve/Twi	st in Tub	oe		Fit/Function		Out of 9	equence					

Work Order ID: Parent Item: Parent Item Name:	103140 D3913-041 Long Basket Base Assemby, 350						Date: 6/14/13 Qty: 1.00	Required Date: 6/28/13 Required Qty: 1.00
<b>D3913-1</b> Rib	Manufactured	d No		100	Each	6.0000	1	100 13-8-21
			Location WA004 94721 97735 WA005	Loc Oty	5 <b>B</b> /00 6	<u>.oc Code</u> 4/6/	> (K	<u>)</u> 
D3913-15 Wide Handle Plate	Manufacture	d <sup>No</sup>	88637	100	l Each	12.0000	1	1 CC 13-8-71
			<u>Location</u> WA003 100417		B1046	Loc Code 675	->_ (X	2
D3913-3 Rib - *	Manufacture	d <sup>No</sup>	WA004 97719		5 Each	8.0000	1	
			Location WA004 100444 97728 WA005 69160 84651		16 <b>B95//</b> 5 1 10 2 11 1	oc Code	= (X) ====================================	<u>)</u> . 
<b>D3913-7</b> Rib	Manufacture	đ <sup>No</sup>		100	Each	6.0000	2	2 [(13-8-7]
			<u>Location</u> WA004 100484	Loc Oty	6 B/00	<u>Loc Code</u> 0482 —	<del>-&gt;_ (\)</del>	<u>)                                    </u>

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DQA:		Date:	:		WORK ORDER NON-CONFORMANCE / UPDATE											
QA Closed:		Date:	:		WORK ORDER NON-	-C(	ONFOI	RMANCE / U		Vork Order uj	odate only	AEROSPACE				
					DISPOSITION				AGAINST D	EPARTMENT	/PROCESS					
Work Orde	er:					,				_	·	a				
0	1 -				Rework			Skid-tube	Crosstube		Water Jet	Engineering				
Part N	NO				Scrap			Machining	Small Fab	<del></del>	d. Eng. Coor.	Quality				
NICD N	lo.	•		1	Use-as-is Suspected Unapproved		inern	noforming	Finishing Composite	- Rec/310	re/Packaging Supplier	Other				
NCR I	NO				202bected Ollabbiosed	l		Large Fab	composite		3uppner					
Root				Desc	ription of work order update		nitial	Act	tion	Sign &						
Cause	Date	e Step	Qty		or non-conformance	Ch	ief Eng	Desci	ription	Date	Verification	QC Inspector				
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Operator																
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Supplier		دا														
Training																
Transport		[														
Unapproved				<u> </u>		L										
						FA	ULT CA	TEGORY								
Landii	ng Gear			Γ	General	_	1 (-		_			٦_ ،				
	Bendir	-		<u> </u>	Bend	<u> </u>		rogram	-	Outside Dim		Pressure/Forced				
		Not Conce	entric	<u> </u>	BOM/Route	<u> </u>	Grain			Over/Under		Set-up				
•	Cracks			$\vdash$	Broken/Damage/Defect	<u> </u>	Hardwa			Part Incorre	<del> </del>	Temperature/Cure				
·	Crimp/Kink/Ripple/Wave				Burrs	┝		on Incomplete/U	· -	Part Lost/M		Weld				
	Cuffs			-	Contamination	⊢	4	ions Incomplete/U	Unclear	Part Moved	<u> </u>	Wrong Stock Pulled				
!	Crushi			-	Countersink	$\vdash$	4	ned/off center	}-	Positioned V		Joseph				
	Heat T		. T.L	-	Cut Too Short	-	Mislabe		L	Power Loss/	onige	Other				
	—	tion Strip ir	Tube	<u> </u>	Drawing	$\vdash$	Misread	1								
	<del></del>	/Chatter	_	-	Drill Holes	$\vdash$	Off-set	Salilaanni a		<del></del>						
	<del></del>	g Sequence		$\vdash$	Finish	_	4	Calibration				<u> </u>				
	[wave/	Twist in Tu	oe	1	Fit/Function		font of a	Sequence								

Work Order ID:	103140								
Parent Item:	D3913-041					Start :	Date: 6/14/13	Requ	ired Date: 6/28/13
Parent Item Name:	Long Basket Base Assemby, 350					Start	<b>Qty:</b> 1.00	Req	uired Qty: 1.00
<b>D3913-9</b> Hinge Rib	Manufactured	No		100	Each	6.0000	1	1 60	13-8-21
			cation A005 100304 70138		6 <b>B9 4</b> 9 5	<u>oc Code</u> 7 <i>78</i> ———	-3 (s	<u> </u>	
D3916-041 Rib Assembly	Manufactured	No .		100	Each	4.0000	2	<sup>2</sup> C0	13-8-21
			ocation A005 100857 81444		4 B 102 2 2	<u> Loc Code</u> 429 ——	<u> </u>	<u>2</u>	
D3916-5 Light Rib	Manufactured	No		100	Each	13.0000	3	360	
		W	A004 100439 94698 A005 77142 82933			Loc Code 440 —	->_&x 	2	
D4016-1 Hinge Half, Base	Manufactured	No		100	Each	37.0000	3	<sup>3</sup> C	16 13-8-21
		w	A004 A004 100265 A005 94481	3	¥ 3 30 30 7 7	Loc Code	<u> </u>	<u>之</u>	

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Work Orde	· ·	·			DISPOSITION	:		Д	AGAINST DE	PARTMENT,	/PROCESS	
				<del></del> :	Rework			<b>—</b>	rosstube		Water Jet	Engineering
Part N	lo				Scrap			⊸—	mall Fab	4	d. Eng. Coor.	Quality
NCR N	lo	,			Use-as-is Suspected Unapproved		Thern	~ <del>~~</del>	Finishing Imposite	Rec/Stoi	re/Packaging Supplier	Other
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Cause	Date	Step	Qty		or non-conformance	Chi	ief Eng	Descriptio	n	Date	Verification	QC Inspector
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. [	Bending				Bend		Folio/P	rogram		Outside Dim	ensions	Pressure/Forced
ľ	Centre N	ot Conce	ntric		BOM/Route		Grain	_		Over/Under	tolerance	Set-up
	Centre Not Concentric Cracks				Broken/Damage/Defect	П	Hardwa	re		Part Incorred	at 📙	Temperature/Cure
	Cracks Crimp/Kink/Ripple/Wave				Burrs	П	Inspecti	on Incomplete/Unquali	ified	Part Lost/Mi	ssing	Weld
	Crimp/Kink/Ripple/Wave				Contamination	-		ions Incomplete/Uncle	<b>—</b>	Part Moved	Ť	Wrong Stock Pulled
ļ	Crushing				Countersink	-		ned/off center		Positioned V	∟∟ Vrong	_ ~
ľ	Heat Trea				Cut Too Short		Mislabe			Power Loss/		Other
ľ	Inspectio		Tube		Drawing	⊢⊣	Misread			1	<u> </u>	
	Marks/Cl	-		<u> </u>	Drill Holes	${f}$	Off-set				<del>.</del>	
			i		Finish			Calibration				
	Turning Sequence Wave/Twist in Tube				Fit/Function	$\boldsymbol{-}$		Sequence				
i				ı	• •	. 1		•				

103140 Work Order ID: Required Date: 6/28/13 Start Date: 6/14/13 D3913-041 Parent Item: Start Qty: 1.00 Required Oty: 1.00 Long Basket Base Assemby, 350 Parent Item Name: 100 12.0000 Each 11 13-8-21 No D4017-7 Manufactured Rib Loc Oty Loc Code Location WA005 100413 69730 82969 85435 88392 100 Each 11.0000 No (6 13-8-01 D4017-9 Manufactured Rib Loc Oty Loc Code Location WA004 100537 WA005 3 70341 81445 100 Each 3.0000 D4020-11 No Manufactured (1 13-8-21 End Mesh, Basket Loc Code Location Loc Oty WA007 81442 84972 100 Each 66.0000 10 13-8-21 D4021-1 Manufactured No Handle Plate Loc Oty Location WA004 53 100366 100649 10 94596 3

DQA:		Date:						_		•		<b>T</b> ΩΔRT
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					DISPOSITION			A CALNET		•		
Work Orde	er:				DISPOSITION			AGAINST	UEI	PARTMENT	/PROCESS	
	·				Rework			Skid-tube Crosstube			Water Jet	Engineering
Part N	No				Scrap			Machining Small Fab		Pro	d. Eng. Coor.	Quality
-					Use-as-is		Therr	moforming Finishing	$\square$	Rec/Sto	re/Packaging	Other
NCR N	No		<u>-</u> .	<u> </u>	Suspected Unapproved	]	ļ	Large Fab Composite			Supplier	
Root				Desci	ription of work order update		Initial	Action		Sign &		
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Landir	ng Gear				General	FA	ULI CA	TEGORY				
	Bendir				Bend	Г	Jeolio/i	Program	$\Box$	Outside Dim	onsions F	Pressure/Forced
<u> </u>		_	ntric	<u> </u>	BOM/Route	$\vdash$	Grain	Togram	$\vdash$	Outside Diffi Over/Under	ļ—	Set-up
ļ	Centre Not Concentric				Broken/Damage/Defect	$\vdash$	Hardwa	ara	$\vdash$	Part Incorred	<u> </u>	Temperature/Cure
-	Cracks Crimp/Kink/Ripple/Wave				Burrs		-	ion Incomplete/Unqualified	$\vdash$	Part Lost/Mi	<b>}</b> -	Weld
ŀ	Crimp/Kink/Ripple/Wave Cuffs				Contamination		- ·	tions incomplete/Unclear	$\overline{}$	Part Moved	3311B	Wrong Stock Pulled
}	Crushi	ng			Countersink	$\overline{}$	-	gned/off center	$\vdash$	Positioned V	L_ ∀rong	Titloug Stock Laulen
}	Heat T				Cut Too Short	$\overline{}$	Mislabe		$\vdash$	Power Loss/	_	Other
Inspection Strip in Tube				Drawing	-	Misrea		Ш	. 5	8~	100101	
		/Chatter			Drill Holes		Off-set		•			· <del></del>
	Turning Sequence				Finish		-	Calibration	•		· · · · · · · · · · · · · · · · · · ·	
Ì	Wave/Twist in Tube				Fit/Function	Г	4	Sequence	-			

Work Order ID:	103140					Stant	Date: 6/14/13		Required Date: 6/28/13
Parent Item: Parent Item Name:	D3913-041 Long Basket Base Assemby, 350				,		Qty: 1.00		Required Qty: 1.00
D4021-5 Blanking Plate	Manufactured	No		150	Each	25.0000	2	2	10.3359
•			Location	Loc Oty	1	Loc Code			
			GA	2	1			· ·	
			100249	2	2				
			ST084	23	3				
			100249	15	5				
			100737	6	5		,-		
			85065	2	2				
D4034-041 Aft Upper Rib Assembly	Manufactured	No		100	Each	4.0000	1	1	CC 13-8-21
			<u>Location</u> WA005 100301 84048	<u>Loc Qty</u> 4 3	B103	Loc Code 356 ——	->_& 	2	
D4034-043 Fwd Upper Rib Assemb	Manufactured	No		100	Each	4.0000	]	1	[[ 13-8-7]
			Location WA005 100288 82980	Loc Oty	B103	<u>Loc Code</u> 354	<b>-&gt;_</b> ()	<u>2</u>	
D4672-1 Blanking Plate	Manufactured	No		100	Each	12.0000	2	2	CC 13-8-21
DIGHKING FIRE			Location WA004 101486 WA005 88253	Loc Oty	B10	10c Code 913 — 0819 —	- E	2	

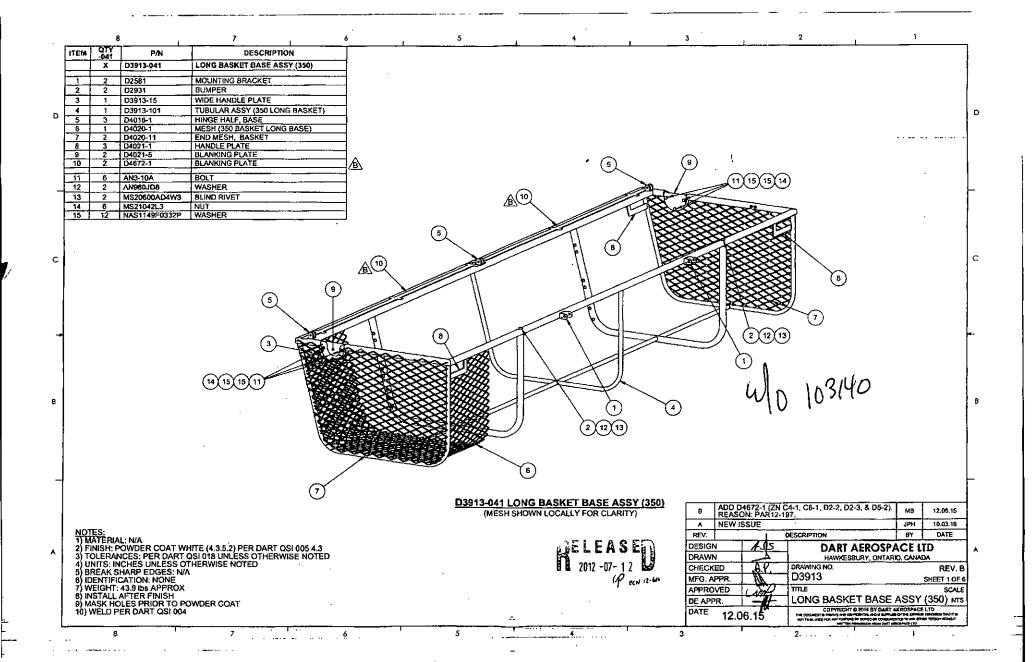
DQA:		Date:	<del></del>									™DART
QA Closed:		Date:			WORK ORDER NON-	-CC	ONFO	RMANCE / UF		Work Order up	odate only	AEROSPACE
Mark Orda	دس				DISPOSITION		·		AGAINST I	DEPARTMENT	/PROCESS	
Work Orde			<del></del>	_	Rework	1		Skid-tube	Crosstube	<del></del>	Water Jet	_ Engineering _
Part N	0				Scrap			Machining	Small Fab	- Pro	d. Eng. Coor.	Engineering Quality
raitiv	·			一.	Use-as-is		1	noforming	Finishing		re/Packaging	Other
NCR N	lo.				Suspected Unapproved		111011	Large Fab	Composite		Supplier	- J
				_		J			L	1		
Root				Desci	ription of work order update	Į į	Initial	Acti	on	Sign &		
Cause	Date	Step	Qty		or non-conformance	Ch	ief Eng	Descri	iption	Date	Verification	QC Inspector
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Handling/Pre	• •	1	1									
Material											1	
Operator												
Offset/Setup												
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Training		Ì	]			ļ						
Fransport												
Unapproved			i		:							
						FAI	ULT CAT	regory				
Landin	g Gear	:			General		_		_			
	Bending				Bend		Folio/P	rogram	Ĺ	Outside Dim	ensions	Pressure/Forced
	Centre N	ot Conce			BOM/Route		Grain		Ĺ	Over/Under	tolerance	Set-up
	Cracks		7		Broken/Damage/Defect		Hardwa	ire	[	Part Incorred	ct	Temperature/Cure
	Crimp/Ki	nk/Ripple	/Wave		Burrs		Inspecti	ion Incomplete/Un	qualified [	Part Lost/Mi	ssing	Weld
	Cuffs				Contamination		Instruct	ions Incomplete/U	nclear [	Part Moved		Wrong Stock Pulled
	Crushing			Countersink		Misalig	ned/off center		Positioned V	Vrong		
	Heat Trea	at			Cut Too Short		Mislabe	eled		Power Loss/	Surge	Other
[.	Inspectio	n Strip in	Tube		Drawing		Misread	t	_			
	Marks/Cl	hatter			Drill Holes		Off-set					
	Turning S	Sequence			Finish		Out of 0	Calibration				
Γ	Turning Sequence Wave/Twist in Tube				Fit/Function		Out of S	Sequence				

Work Order ID: Parent Item: Parent Item Name:	103140 D3913-041 Long Basket Base	Assemby, 350							Date: 6/14/13 Qty: 1.00		Required Date: 6/28/13 Required Qty: 1.00
M304EX0.75-16F Expanded Metal Flat SS		Purchased	No			100	sf	1,020.4043	33	33	CC 13-8-21
				Location	<u> </u>	Loc Oty		Loc Code	_		
				MAT		176.2791180	BIZ	6120 -	> 3	3_	
					125113	176.279118	UIL	e134			
				WA		343.4736842					
					125457	343.473684					
				WA007		500,651526					
					123448	15.96				····	
					125457	4.691526					
					125605	480					
MS20600-AD4W3 Cherry Rivets		Purchased	No			150	Each	1,107.0000	2	2	
				Location	<u>1</u>	Loc Oty		Loc Code			- , ,
				ST311		974					
•					122151	4					
					122452	4					
					123525	294			13. 3	-	
					124231	672			1242	10/	
				WA003		133					
					107939	133					

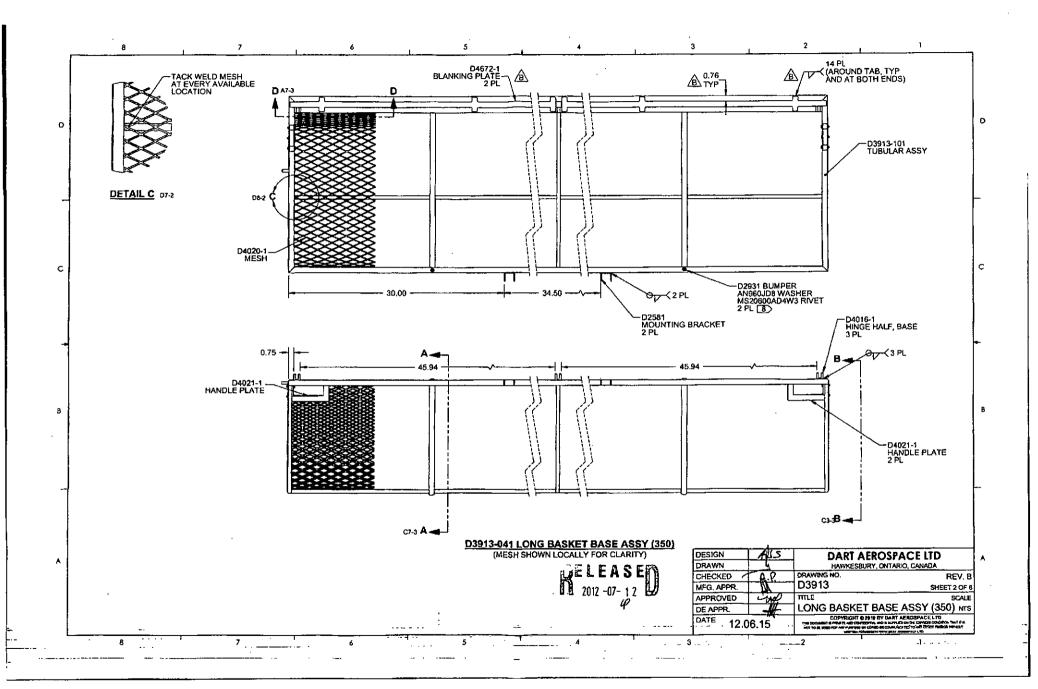
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QA Closed:		Date:			WORK ORDER NON-	-C(	ONFO	RMANCE / U		Work (	)rder ur	odate only		AEROSPACE
				•	DISPOSITION		·					•	1	
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					Rework	]	1	Skid-tube	Crosstube			Water Jet		Engineering
Part N	No				Scrap	]		Machining	Small Fab		Pro	d. Eng. Coor.		Quality
,	-				Use-as-is	]	Thern	noforming	Finishing	F	lec/Stor	re/Packaging		Other
NCR I	No			<del></del>	Suspected Unapproved	]		Large Fab	Composite			Supplier		
Root	Ì			Desc	ription of work order update		I Initial	Acti	ion	Si	gn &			
Cause	Da	ate Step	Qty		or non-conformance	Ch	nief Eng	Descr	iption		Date	Verificatio	ก	QC Inspector
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						FA	ULT CAT	regory						
Landi	ng Gear				General		_							
	Bend	ling			Bend		Folio/P	rogram	į	Out	side Dim	ensions		Pressure/Forced
	Cent	re Not Conce	ntric		BOM/Route		Grain			Ove	r/Under	tolerance		Set-up
	Crac	KS.			Broken/Damage/Defect		Hardwa	re		Part	Incorrec	ct		Temperature/Cure
	Crimp/Kink/Ripple/Wave				Burrs		Inspecti	ion Incomplete/Un	qualified	Part	Lost/Mi	ssing		Weld
	Cuffs			' <u> </u>	Contamination		Instruct	ions Incomplete/U	Inclear	Part	Moved			Wrong Stock Pulled
	Crushing				Countersink		Misalig	ned/off center		Posi	tioned W	Vrong		
	Heat Treat				Cut Too Short		Mislabe	eled		Pow	er Loss/S	Surge		Other
	Inspe	ection Strip in	Tube		Drawing		Misread	d	•			•		
	Marl	ks/Chatter			Drill Holes		Off-set							
	Turn	ing Sequence	<u> </u>		Finish		Out of 0	Calibration						
	Wav	e/Twist in Tul	be		Fit/Function		Out of 9	Sequence						

Work Order ID: Parent Item: Parent Item Name:	103140 D3913-041 Long Basket Base Assemby, 350						Pate: 6/14/13 Qty: 1.00		Required Date: 6/28/13 Required Qty: 1.00
MS21042L3 Nut	Purchased	No		150	Each	2,183.0000	6	6	123036
		Locati	ion	Loc Qty		Loc Code			
		FP001		3		•	¹ <u> </u>		
			122141	3					
		' GA		18					
			122452	18					
		ST314	ļ.	268					
			117885	32					
	-		119017	55					
			119075	138					
			123265	43					
		ST506		1894					
	•		123900	954					
			124291	940		11 022 000			
NAS1149F0332P Washer	Purchased	No		150	Each	11,032.000	12	12	<u> </u>
		Locat	<u>ion</u>	Loc Oty		Loc Code			
		GA		182					
			122063	182					
		ST294	1	158					
			122063	158					
		ST295	5	3					
			123352	3					•
		st510		5689			د	<u></u>	
			123900	5689			12.39	VV)	
		ST510	)a	5000					
			125646	5000					

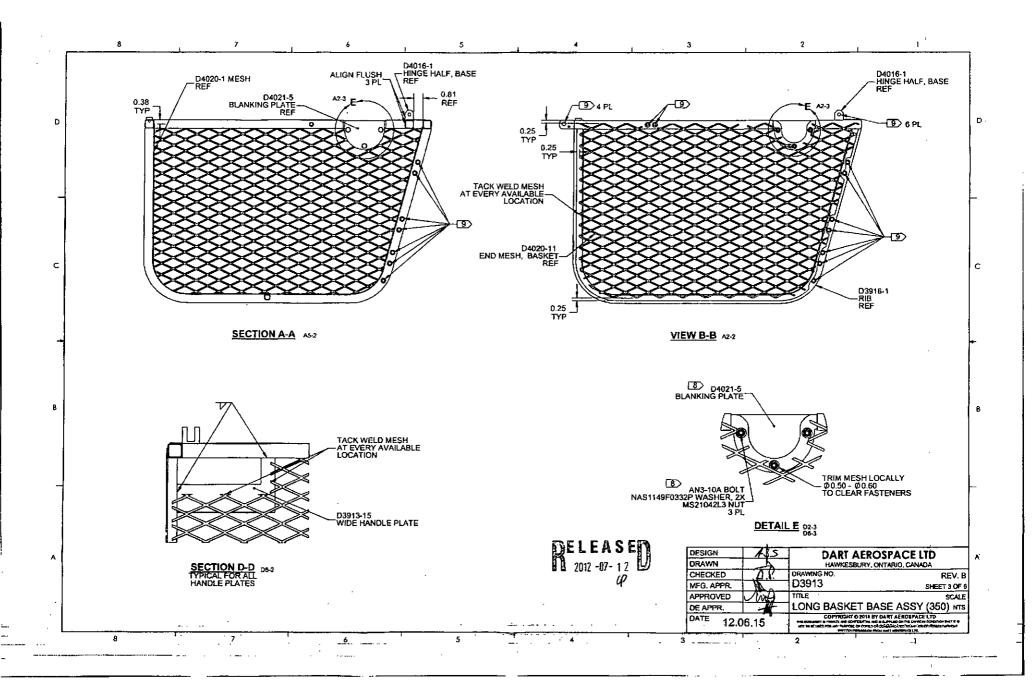
DQA:	Date: WORK ORDER NON-CONFORMANCE / UPDATE											TOARI	Γ
QA Closed:		Date:			WORK ORDER NON-	-C(	ONFO	RMANCE / UPDATE	W	ork Order up	odate only	AEROSPACE	Ē
					DISPOSITION			AGAINS	T DE	PARTMENT	/PROCESS		
Work Orde	er:					ı			_	7	_		
					Rework			Skid-tube Crosstube	- 1	_	Water Jet	$\dashv$ $\overset{\bullet}{\vdash}$	
Part N	NO				Scrap			Machining Small Fal	_	4	d. Eng. Coor.	Quality	
N/CD &	i o				/Use-as-is		Inerr	noforming Finishing	-⊢	Kec/Stol	re/Packaging	Other	
NCR N	vo				Suspected Unapproved			Large Fab Composite	₽	j	Supplier		
Root			,	Desci	ription of work order update		Initial	Action		Sign &			,
Cause	Date	Step	Qty		or non-conformance	Ch	nief Eng	Description		Date	Verification	n QC Inspector	
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Handling/Pre					:								
Material					:								
Operator		]			1								
Offset/Setup		1			:								
Process													
Supplier					<u>.</u>								
Training (	_	ŀ	1										
Transport													
Jnapproved		1	l <u> </u>							<u></u>	<u></u>		
						FA	ULT CAT	regory					
Landir	ng Gear				General		1			7	Г		
	Bending			<u> </u>	Bend		1	rogram	$\vdash$	Outside Dim	j-	Pressure/Forced	
		ot Conce	ntric	<u> </u>	BOM/Route	_	Grain		$\vdash$	Over/Under	-	Set-up	
İ	Cracks				Broken/Damage/Defect	_	Hardwa		$\vdash$	Part Incorrec	-	Temperature/Cure	
	Crimp/Kink/Ripple/Wave			_ <del> </del> _	Burrs	_	1	ion Incomplete/Unqualified	$\vdash$	Part Lost/Mi	ssing	Weld	
	Cuffs			<u> </u>	Contamination	_	-	tions Incomplete/Unclear	$\vdash$	Part Moved	. L	Wrong Stock Pulled	
	Crushing			<u> </u>	Countersink	ļ	-	ned/off center	$\vdash$	Positioned V	_	<u> </u>	
	Heat Tre				Cut Too Short	_	Mislabe	•		Power Loss/	Surge	Other	
		on Strip in	Tube	$\vdash$	Drawing	<u> </u>	Misread						
	Marks/C			<u> </u>	Drill Holes		Off-set						
	Turning Sequence				Finish	<u> </u>	4	Calibration					
_	Wave/Tu	vist in Tul	oe		Fit/Function		Out of :	Sequence					



DQA:		_ Date:												<b>`</b> ΔRT
QA Closed:		Date:			WORK ORDER NON	-C(	ONFO	RMANCE / UI		Work	Order ur	odate only		AEROSPACE
Moule Ord					DISPOSITION			-	AGAINST	DEPA	RTMENT,	/PROCESS		
Work Orde	er.				Rework	ì		Child Author	C			10/2422 124	$\overline{}$	F
Part N	No				Scrap	1		Skid-tube Machining	Crosstube Small Fab	_	Dro	Water Jet d. Eng. Coor.	-1	Engineering
, 0, 0					Use-as-is	{		noforming	Finishing	_		re/Packaging	-	Quality Other
NCR I	No.				Suspected Unapproved		1111011	Large Fab	Composite	_	NCC/3to	Supplier	$\dashv$	Other
	_					j						- applicati		
Root				Desc	ription of work order update		Initial	Act	ion		Sign &	"		
Cause	Date	Step	Qty	<u> </u>	or non-conformance	Ch	nief Eng	Descr	iption		Date	Verification	า	QC Inspector
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Doc/Data														
Equip/Tooling											į			
Handling/Pre		-												
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Operator														
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Process	_													
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Transport				i										
Jnapproved			L					<u>.</u>						
	·	_				FAI	ULT CAT	TEGORY						
Landir	ng Gear				General	_						_		
	Bending				Bend	L	Folio/P	rogram		Ou	itside Dimi	ensions	P <sub>1</sub>	ressure/Forced
	Centre N	ot Concei	ntric	<u> </u>	BOM/Route		Grain			ov	er/Under	tolerance	S	et-up
	Cracks				Broken/Damage/Defect		Hardwa	re		Pa	rt Incorred	t l		emperature/Cure
	Crimp/Kink/Ripple/Wave			<u> </u>	Burrs		Inspecti	on Incomplete/Un	qualified	Pai	rt Lost/Mi:	ssing		Veld
	Cuffs				Contamination		Instruct	ions Incomplete/U	Inclear	Pai	rt Moved	į	]^	Vrong Stock Pulled
	Crushing				Countersink		1	ned/off center		Po	sitioned W	<b>Vrong</b>		ļ
	Heat Treat				Cut Too Short		Mislabe	led	į	Po	wer Loss/S	Surge		ther
		on Strip in	Tube	<u> </u>	Drawing	-	Misread	I		_				
	Marks/C			<u> </u>	Drill Holes	$\overline{}$	Off-set							
	_	Sequence		_	Finish	$ldsymbol{ld}}}}}}$	ł	Calibration						
	lWave/Tv	vist in Tub	)e	1	Fit/Function		Out of 9	equence						

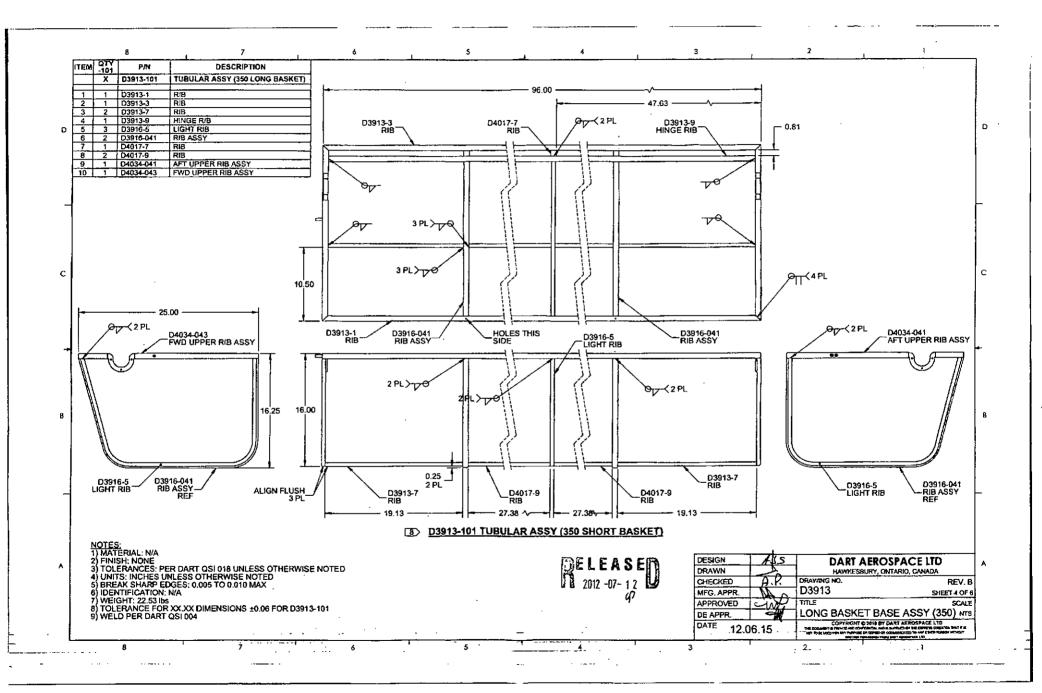


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QA Closed:		Date:			WORK ORDER NON-	-C(	ONFO	RMANCE / UP		Work Order	update only	AEROSPACE
347 - al. Oad					DISPOSITION						IT/PROCESS	
Work Orde	er:	<del> </del>			Payraul .			G1:14 A 15 A	с Г	$\neg$	٦٨,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,	
Onet N	do.				Rework			Skid-tube	Crosstube Small Fab	$\dashv$ ,	Water Jet	Engineering
Part N	vo	<del></del>			Scrap Use-as-is			Machining noforming	Finishing		rod. Eng. Coor. core/Packaging	Quality Other
NCR 1	No.				Suspected Unapproved		Inem	Large Fab	Composite		Supplier	- Other
TTCTT 1					Suspected Onapproved	J		raige rab	composite		_ Supplier [	
Root				Desc	ription of work order update		Initial	Acti	on	Sign &		
Cause	Date	Step	Qty		or non-conformance	Ch	nief Eng	Descri	ption	Date	Verification	QC Inspector
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Equip/Tooling												
Handling/Pre												
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Operator												}
Offset/Setup		_										
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Supplier												
Training												
Transport												
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						FAL	ULT CA1	regory				
Landir	ng Gear			_	General				-	_	_	_
	Bending				Bend		1	rogram		Outside D	imensions	Pressure/Forced
	Centre N	ot Conce	ntric		BOM/Route		Grain		ļ	Over/Und	er tolerance	Set-up
	Cracks				Broken/Damage/Defect		Hardwa	re	ļ	Part Incor	rect	Temperature/Cure
	Crimp/Kink/Ripple/Wave			Burrs		Inspecti	ion Incomplete/Und	qualified	Part Lost/	Missing	Weld	
	Cuffs			<u> </u>	Contamination		4	ions Incomplete/U	nclear	Part Move	d _	Wrong Stock Pulled
	Crushing			<u> </u>	Countersink	<u></u>	1	ned/off center		Positioned	· ·	<del></del> 1
	Heat Tre			<u> </u>	Cut Too Short	<u> </u>	Mislabe			Power Los	s/Surge	Other
		on Strip in	Tube		Drawing		Misread	1			· · · · · · · · · · · · · · · · · · ·	
	Marks/C	hatter		L	Drill Holes		Off-set					
					Finish	L	Out of (	Calibration				
	Turning Sequence Wave/Twist in Tube				Fit/Function		Out of S	Sequence				



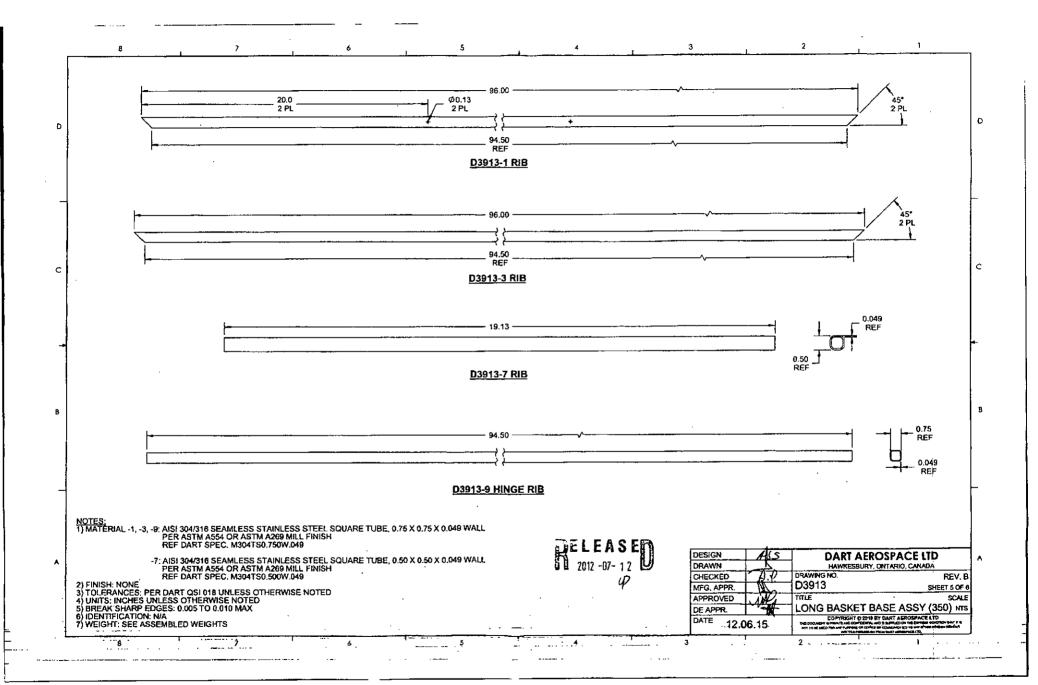
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				_	Rework			Skid-tube Crosst	ube	]	Water Jet	Fngin	eering
Part N	lo.				Scrap			Machining Small	_	Pro	d. Eng. Coor.	_	Quality
					Use-as-is		Therr	moforming Finis	hing	-1	re/Packaging	7	Other
NCR N	lo				Suspected Unapproved			Large Fab Compo	site		Supplier		
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Root				Desci	ription of work order update	ı	Initial	Action		Sign &			
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	Bending				Bend		] Folio/E	Program	Γ	Outside Dim	ensions [	Pressure	e/Forced
Ī	Centre N	ot Concei	ntric		BOM/Route		Grain	. 48. 4		Over/Under	<del>-</del>	Set-up	,, r orcea
Ī	Cracks				Broken/Damage/Defect		Hardwa	ire	_	Part Incorred	<b>—</b>	<b>⊣</b> `	ature/Cure
Ī	Cracks Crimp/Kink/Ripple/Wave			_	Burrs		4	ion Incomplete/Unqualified		Part Lost/Mi	<b> </b>	Weld	
Ī	Cuffs Cuffs				Contamination		1	tions Incomplete/Unclear	-	Part Moved		_	Stock Pulled
Ī	· Crushing				Countersink		4	ned/off center		Positioned V	_ ∕rong		
<u> </u>	Heat Trea				Cut Too Short		Mislabe			Power Loss/:		Other	
Ī	Inspection Strip in Tube				Drawing		Misread			• '	<u> </u>		
Ī	Marks/Ch	natter			Drill Holes		Off-set						
	Turning S	equence			Finish		Out of	Calibration					
	Wave/Tw	vist in Tub	oe .		Fit/Function		Out of 9	Sequence					

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DQA: Date:					Made added Man	<b>DART</b>						
QA Closed: Date:					WORK ORDER NON	AEROSPACE						
Work Orde	r·				DISPOSITION							
WORK OTGE			<del></del>		Rework			Skid-tube	Crosstube	$\neg$	Water Jet	Engineering
Part N	Ο.				Scrap	Machining Small Fab				Pro	d. Eng. Coor.	Quality
					Use-as-is		Therr	noforming Finishing			re/Packaging	Other
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Root				Desc	ription of work order update	1	Initial	Ac	tion	Sign &		
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						FAI	ULT CA	EGORY			<del></del>	
Landin					General	_	l		Г			
-	Bending Centre Not Concentric				Bend		Folio/Program		-	Outside Dim	<u> </u>	Pressure/Forced
-		ot Concei	ntric	<del> </del>	BOM/Route		Grain			Over/Under	<del>-</del>	Set-up
-	Cracks	al. (Dimmin	611		Broken/Damage/Defect	$\vdash$	Hardwa		1.6	Part Incorre	<b>}</b> —	Temperature/Cure
}	Crimp/Kink/Ripple/Wave Cuffs Crushing				Burrs	<b> </b> -	1	on Incomplete/U	· -	Part Lost/M	issing	Weld
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<u> -</u>					Countersink Cut Too Short	<u> </u>	1 -	ned/off center		Positioned V		٦
<u> </u>	Heat Trea		Tubo	<u> </u>		H	Mislabe		L	Power Loss/	Surge	Other
	Inspection Strip in Tube  Marks/Chatter  Turning Sequence				Drawing Drill Holes	H	Misread					
<u> </u>					Finish	-	Off-set	Talibeatia-			<u> </u>	
}	Wave/Tw	-			Fit/Function	—	4	Calibration				
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					Rework		Skid-tube Crosstube				Water Jet	Engineering		
Part N	No				Scrap		Machining Small Fat			-	d. Eng. Coor.	Quality		
					Use-as-is		Therr	noforming Finish		Rec/Stor	re/Packaging Supplier	Other		
NCR N	No			_	Suspected Unapproved	]	Large Fab Composite			J				
Root				Desc	ription of work order update		Initial	Action		Sign &				
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Landi	ng Gear			_	General	_			_	_	_			
	Bending				Bend		Folio/F	rogram	Ĺ	Outside Dim	ensions	Pressure/Forced		
	Centre N	lot Concei	ntric	<u> </u>	BOM/Route		Grain			Over/Under tolerance		Set-up		
	Cracks				Broken/Damage/Defect		Hardware			Part Incorred	et	Temperature/Cure		
	Crimp/Ki	ink/Ripple	/Wave		Burrs		Inspection Incomplete/Unqualified			Part Lost/Mi	ssing	Weld		
	Cuffs			L	Contamination		Instructions Incomplete/Unclear			Part Moved		Wrong Stock Pulled		
	Crushing				Countersink		Misaligned/off center			Positioned V	Vrong			
	Heat Tre	at			Cut Too Short		Mislabe	eled		Power Loss/	Surge	Other		
	Inspection	on Strip in	Tube		Drawing		Misread	t						
i	Marks/C	hatter			Drill Holes		Off-set							
		Sequence			Finish		Out of	Calibration						
	Wave/Tv	vist in Tub	oe .		Fit/Function		Out of Sequence							

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**D3913-15 WIDE HANDLE PLATE** 

NOTES:
1) MATERIAL: 304/316 STAINLESS STEEL SHEET ANNEALED 2B FINISH,
PER MIL-S-5059 OR AMS 5513/5524 OR ASTM A240 OR ASME SA240
REF DART SPEC M304S11GA
2) FINISH: NONE
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: N/A
7) WEIGHT: 0.31 lbs

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DESIGN	145	DART AEROSPACE LTD				
DRAWN	3	HAWKESBURY, ONTARIO, CANADA				
CHECKED	A.V.	DRAWING NO. REV. B				
MFG. APPR.	M	D3913 SHEET 8 OF 6				
APPROVED	100	TITLE SCALE				
DE APPR.	7	LONG BASKET BASE ASSY (350) MTS				
DATE 12.0	06.15	THE SECURITY IS WHICH TO 2018 BY DART AEROSPACE LTD THE SECURITY IS WHICH ARE COST OFFICE AND IS SET AEROSPACE LTD OUT OF A SECURITY IS WHICH ARE COST OF A SECURITY IS AND IN THE SECURITY AS A SECURITY IS AND IN THE SECURITY AS A SECURITY A				

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_				WORK ORDER NON-CONFORMANCE / UPDATE											
QA Closed:		Date	2:				,		W	ork Order u	odate only				
Work Orde	er:		;		DISPOSITION		AGAINST DEPARTMENT/PROCESS								
					Rework			Skid-tube Crosstube	<u>_</u>	1	Water Jet	Engineering			
Part N	No.				Scrap			Machining Small Fall	—	Pro	d. Eng. Coor.	Quality			
			-	_	Use-as-is	1		moforming Finishing	-	-	re/Packaging	Other			
NCR N	No.				Suspected Unapproved		Large Fab Composite			j .	Supplier				
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Bending -:				Bend		Folio/F	Program		Outside Dim	ensions	Pressure/Forced				
	Centre Not Concentric				BOM/Route		Grain	J		Over/Under	<del>-</del>	Set-up			
İ	Crack	cs			Broken/Damage/Defect		Hardwa	are		Part Incorred	ct	Temperature/Cure			
	Crim	p/Kink/Ripp	le/Wave		Burrs		Inspect	n Incomplete/Unqualified		Part Lost/Missing		Weld			
	Cuffs				Contamination		Instructions Incomplete/Unclear			Part Moved		Wrong Stock Pulled			
	Crust	ning			Countersink		Misali	gned/off center		Positioned V	Vrong	_			
·	Heat	Treat			Cut Too Short		Mislabe	eled		Power Loss/	Surge	Other			
	Inspe	ection Strip	n Tube		Drawing		Misrea	d							
İ	Mark	s/Chatter			Drill Holes		Off-set								
		ing Sequenc			Finish		Out of	Calibration							
	Wave	e/Twist in Ti	ube		Fit/Function	l i	Out of	Seguence		·					

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